

Date: Wednesday, 21/01/2009 7:37:37 AM
User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BUSHING
Job Number :	44969		
Estimate Number :	12074		
P.O. Number :		Part Number :	PB6743001299
This Issue :	21/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE41
First Issue :	/ /	Project Number :	N/A
Previous Run :	43094	Drawing Revision :	B1
	Type :	Material :	
	MACHINED PARTS	Due Date :	27/01/2009
Written By :		Qty:	32
Checked & Approved By :	<u>mf 09-01-21</u>	Um:	Each
Comment :	Est. A 05.07.20 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R0750	304 SS Roundbar .750
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Comment: Qty.: 0.0350 f(s)/Unit Total : 1.1189 f(s)
304 Round Bar .75"
Material: AISI 304 Round Bar Ø0.750 (QQ-A-200/8 or QQ-A-225/8)
(M304R0.750)
Deburr
Identify for B67-43001-299
Batch: M1101600 09/01/26

32 pcs

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
Turn as per Dwg B67-43001
Dwg Rev: B1 09/01/26

32 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE.
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

32 pcs

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

mf 09/01/27

32

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 5T439A

SS 09/01/27 32

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:37:37 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44969

Part Number: PB6743001299

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/27 4J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-01-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

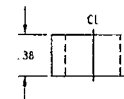
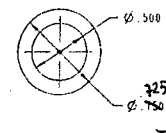
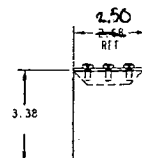
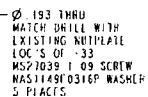
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

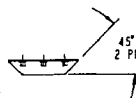
NOTE: Date & initial all entries

9/9/77

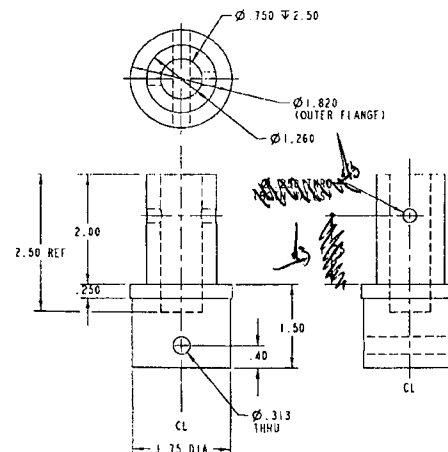


SCALE 2.000
MAT: 304 CRES. COND A

SCALE 0.500



SCALE 0.500
MATERIAL FOR -325: .032 THK 2024-T3 AL,
QQ A-250/4



SCALE 1.000
MAT: 2024-T3 AL.
QQ-A-200/3

DATE	CODE - (B) NO.	DPG NO.	REV.
D	OSUV8	B67-430C1	B

ORIGINAL